**\*\* BC: The Ultimate Pump for Demanding Conditions and Maximum Performance** 





Sewage



Domestic use



Civil use



Industrial use

### PERFORMANCE RANGE

- Flow rate up to **850 l/min** (51 m<sup>3</sup>/h)
- Head up to **17 m**

### **INSTALLATION AND USE**

BC submersible pumps are designed to drain dirty and sewage water in domestic, civil, and industrial settings. Featuring a TWO-CHANNEL stainless steel impeller, they can efficiently pump liquids containing suspended solids up to 50 mm in diameter with short fibers and handle wastewater, sewage, surface water, and sludge-mixed water in residential properties.

\* The TWO-CHANNEL impeller provides excellent performance and high energy efficiency, generating increased pressure for pumping solids up to 50 mm in diameter, making it the best choice for wastewater drainage.

### **INCLUDES**

- **※** Power cable length:
  - 5 m for BC 10
  - 10 m for BC 15 and BC 20
- Float switch (exclusive to single-phase models)

#### **APPLICATION LIMITS**

- Depth below water level up to 5 m (with an appropriately sized power cable)
- Liquid temperature up to +40 °C
- Capable of processing suspended solids up to Ø 50 mm
- Minimum immersion for continuous service:
  - 290 mm for BC 10/50
  - 330 mm for BC 15/50
  - 360 mm for BC 20/50

# **AVAILABLE UPON REQUEST**

- Pumps with 10 m power cable for BC 10
- Different voltage or frequency

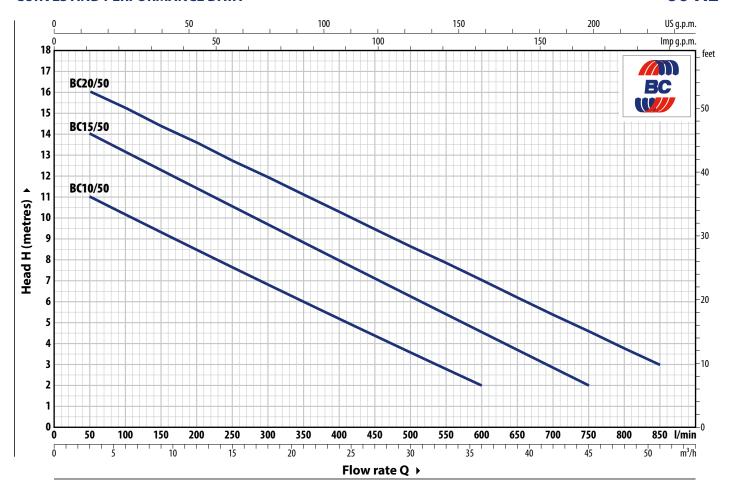
### **PATENTS - TRADE MARKS - MODELS**

- Patent No. EP2313658
- Patent No. IT0001428923



## **CURVES AND PERFORMANCE DATA**

# 60 Hz



TYPE		POWER (P2)		m³/h	0	3	6	12	18	24	30	36	42	45	51
Single-phase	Three-phase	kW	HP	l/min	0	50	100	200	300	400	500	600	700	750	850
BCm 10/50	BC 10/50	0.75	1	<b>H</b> metres	12	11	10	8.5	7	5	3.6	2			
BCm 15/50	BC 15/50	1.1	1.5		15	14	13	11.5	9.7	8	6.3	4.6	3	2	
BCm 20/50	BC 20/50	1.5	2		17	16	15.3	13.5	12	10.3	8.6	7.0	5.3	4.5	3

**Q** = Flow rate **H** = Total manometric head

Performance curves comply with EN ISO 9906 Grade 3B tolerance limits.

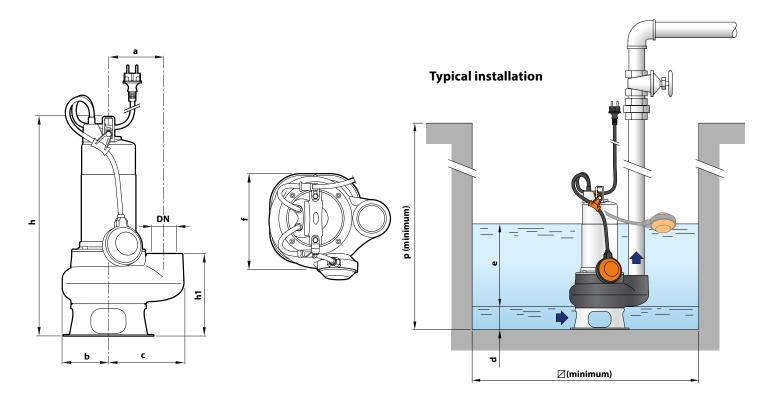
## **ABSORPTION**

TYPE	VOLTAGE					
Single-phase	220 V	110 V				
BCm 10/50	6.3 A	13.5 A				
BCm 15/50	8.5 A	_				
BCm 20/50	10.0 A	_				

TYPE	VOLTAGE						
Three-phase	380 V	440 V					
BC 10/50	2.4 A	2.2 A					
BC 15/50	3.5 A	3.3 A					
BC 20/50	4.3 A	3.8 A					



# **DIMENSIONS AND WEIGHT**



ТҮРЕ		PORT	Passage of	DIMENSIONS mm							kg				
Single-phase	Three-phase	DN	solid bodies	a	b	С	f	h	h1	d	е	р	Ø	1~	3~
BCm 10/50	BC 10/50	2"		115	5 95	155	200	451	169	60	adjustable	500	500	16.2	15.0
BCm 15/50	BC 15/50		Ø 50 mm					484						18.8	17.2
BCm 20/50	BC 20/50							514						21.0	18.8

# **PALLET CAPACITY**

ТҮ	'PE	GROUPAGE	CONTAINER		
Single-phase	Three-phase	n. pumps	n. pumps		
BCm 10/50	BC 10/50	45	60		
BCm 15/50	BC 15/50	30	45		
BCm 20/50	BC 20/50	30	45		



#### **MATERIALS AND COMPONENTS**

1	Pump body	Cast iron w port	Cast iron with cataphoresis treatment for greater corrosion resistance with ISO 228/1 threaded port					
2	Base	Stainless st	Stainless steel <b>AISI 304</b>					
3	Impeller	TWO-CHAI	TWO-CHANNEL type in micro-cast <b>AISI 304</b> stainless steel.					
4	Motor sleeve	Stainless st	Stainless steel AISI 304					
5	Motor cover		AISI 304 stainless steel for BC 10/50 Cast iron with cataphoresis treatment for BC 15/50, BC 20/50					
6	Motor shaft	Stainless st	Stainless steel AISI 431					
7	7 Double mechanical seal in oil chamber							
	Seal	Shaft	Location	Materials				
	MG1-14D SIC	Ø 14 mm	Motor side	Silicon carbide / Graphite / NBR				

Silicon carbide/Silicon carbide/NBR

# **8 Capacitor** (exclusive to single-phase models)

### 9 Electric motor

MG1-14D SIC

**BCm**: single-phase 220 V - 60 Hz or 110 V - 60 Hz with winding integrated thermal motor protection

Ø 14 mm

Pump side

**SC**: three-phase 380 V - 60 Hz or 440 V - 60 Hz

– Insulation: class F

– Protection rating: IP X8

### 10 Power cord

Power cable encapsulated with epoxy resin both in the grommet area and where the conductors exit the sheath, for absolute insulation against moisture and water.

Type 'H07 RN-F

(Schuko plug exclusive to single-phase models)

\* Standard length 5 metres (10 metres for BC 15 and BC 20)

# 11 Float switch (exclusive to single-phase models)

#### 12 Tilting device for the float cable

(exclusive to single-phase models)

Patent No. IT0001428923

### 13 Power cable strain relief

Patent No. EP2313658

