



A TSURUMI PUMP COMPANY

CIVIL/INDUSTRIAL



HIGH EFFICIENCY  
SUBMERSIBLE  
ELECTRIC PUMPS

UNIQA®





UNIQA®

Innovation.

Reliability.

Efficiency.



A  TSURUMI PUMP COMPANY

# Why UNIQA?

The **UNIQA** range is designed to meet the real needs of civil and industrial wastewater pumping applications.

Its design centres on **3 key concepts**, which guided the Zenit engineers in the creation of a genuinely hi-tech product.



## INNOVATION

**Innovating** means improving, starting with yourself. We have responded with enthusiasm to a fast-changing market and worked passionately to deliver a high-quality product, the shining gem of today's Zenit range. **UNIQA** is innovative in performance and technology.



## RELIABILITY

A product's quality lies first and foremost in its **reliability**, meaning trouble-free operation with low maintenance. **UNIQA** is the outcome of painstaking design, machining on state-of-the-art machining centres, and meticulous assembly where the worker's experience plays a vital role.



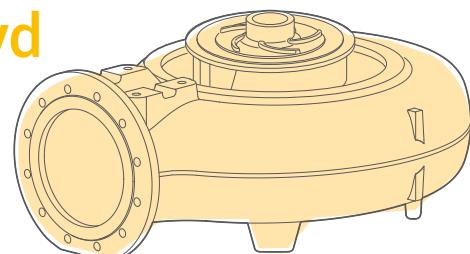
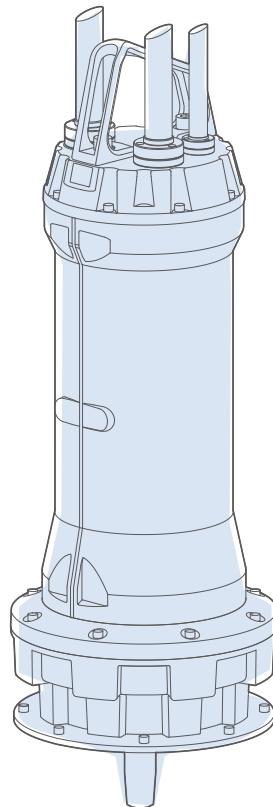
## EFFICIENCY

Since operating costs usually account for a higher proportion of expenditure than other cost factors (purchase, installation and maintenance), design engineers aim to maximise efficiency to reduce running costs.

$\eta_{mot}$

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The **UNIQA** range is designed to be **modular**: the breadth of range allows an energy-saving **motor** in Premium IE3 class to be combined with high-efficiency **hydraulics** optimised for the duty point.

The result? High total efficiency and sharply lower costs and environmental impact.

# Tailor-made solutions

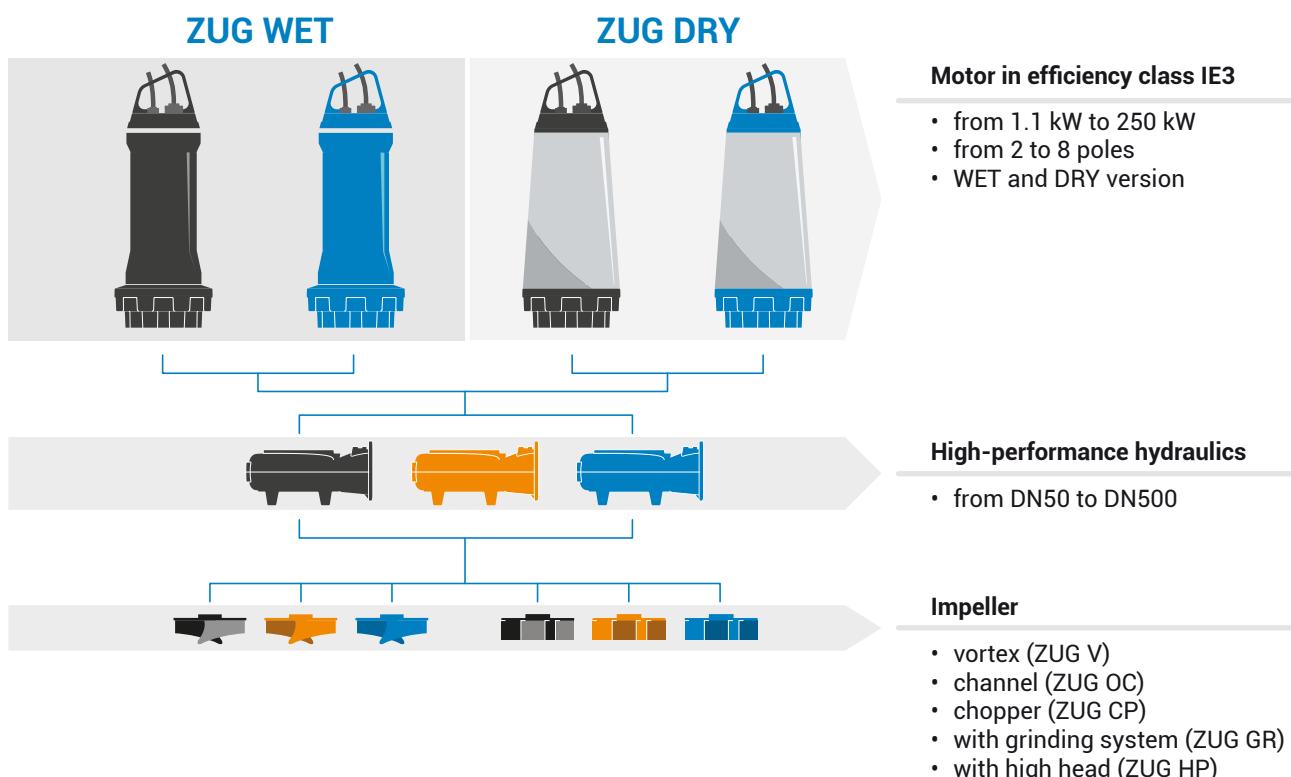
Every **UNIQA** model is developed to give the best performance for the duty point, with energy saving assured by efficiency class IE3 motors and high-performance hydraulics.

Combining a multinational mentality with flexibility, Zenit guarantees effective solutions and products and systems that are genuinely "made to measure".

## A modular range

The **UNIQA** series is designed with **modularity** in mind. This approach gives the customer access to a large number of motor-hydraulics-material combinations, so every model is optimised for its intended use.

In practice, hydraulics of a given diameter and material can be fitted with motors with different powers and rpm for peak efficiency, and different types, dimensions and builds of impeller can be chosen depending on the specific criticalities of the application.



## More materials, more reliability

To deal with special and specific applications, the standard iron hydraulics can be replaced with an alternative solution in stainless steel\* or **Molib-tech™**, an **innovative material** that guarantees constant performance even with very abrasive liquids, and significantly longer lifetime than conventional ceramic coating systems.

This means longer maintenance intervals, less inconvenience from system stoppages and lower incidence of running costs than with conventional pumping systems.

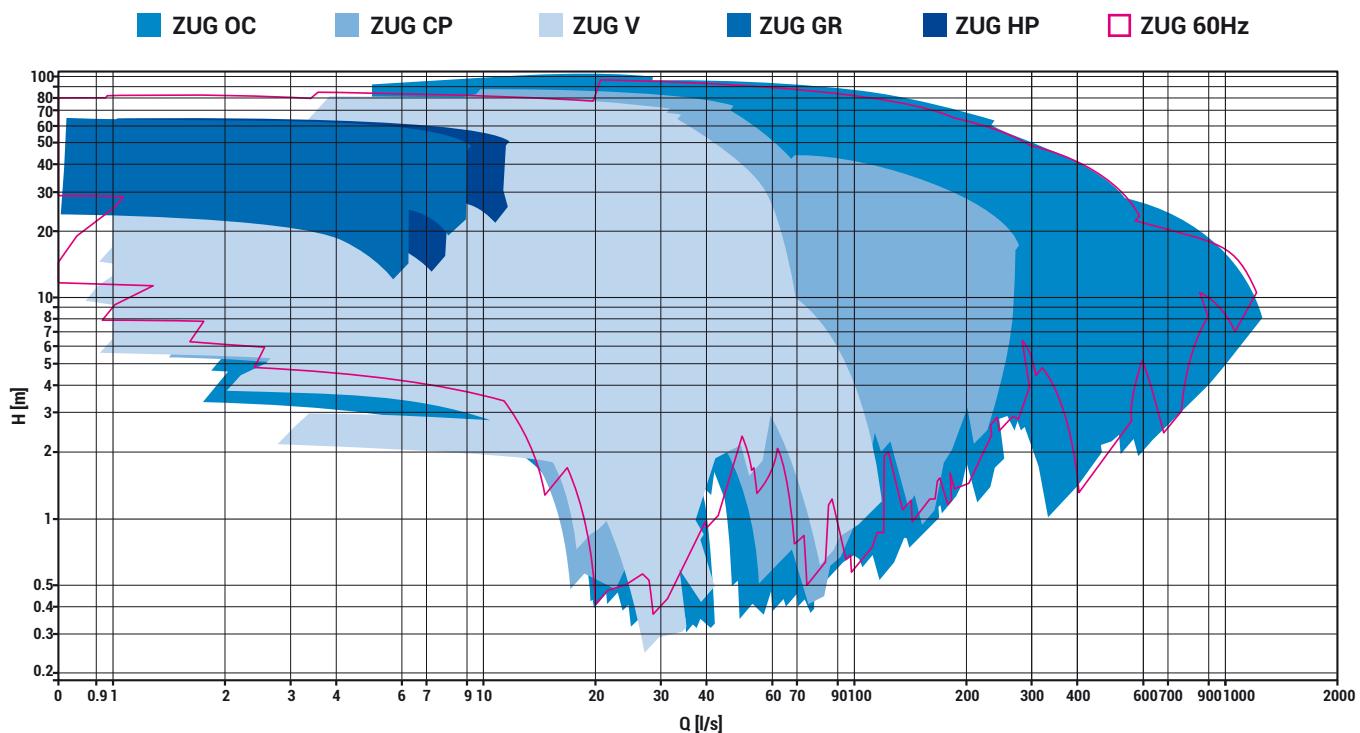
\*The availability is subject to review and approval by Zenit Technical Department.

# Characteristics

- Cast iron structure
- Class H electric motor from 1.1 kW to 250 kW in efficiency class IE3
- 50 Hz and 60 Hz versions
- Thermal protection devices incorporated in stator
- Long life bearings
- AISI 431 drive shaft (AISI 329 on request)
- Leakage detection system in seal chamber (standard) and motor (on request)
- Two silicon carbide mechanical seals in large oil chamber
- Discharge from DN50 to DN500
- Large free passage declared for every model
- Closed jacket cooling system with internal recirculation.
- Operating temperature up to 40°C (standard)
- ATEX, IECEx and FM certification



## Overview of operating ranges



## Construction materials

	Standard	Optional
Lifting handle	Stainless steel	-
Motor complex	EN-GJL 250	Stainless steel
Drive shaft	AISI 431	AISI 329
Cooling jacket	AISI 304	-
Gaskets	NBR	VITON
Nuts and bolts	A2-70 Stainless Steel	A4-80
Hydraulics	EN-GJL 250	AISI 316 / AISI 329 Duplex / Molib-tech™
Impeller	EN-GJL 250	AISI 316 / AISI 329 Duplex / Molib-tech™

## Standard equipment and options

	Standard	On request
Power supply voltage	400 V	230, 500, 230/400, 440, 500/866 V
Efficiency class	IE3 - Premium Efficiency	IE2 - High Efficiency
Power supply	3~ 50 Hz	VFD - 60Hz
Starting	Y Δ	Direct, Soft Start
Maximum ambient temperature	40°C	60°C or above*
Type of cable	S1RN8-F or equivalent	EMC (VFD)
Cable length	10 m	20 - 30 - 40 - 50 m
Painting	Bicomponent epoxy - 200 µm	Bicomponent epoxy - 400 µm
Type of installation	Submersible	Dry
Monitoring	Motor	Bimetal thermal sensors (150 °C)
		Single-signal double leakage detector
	Oil chamber	Single-signal double leakage detector
	Terminal board	-
	Bearings	-
		-
Sacrificial anodes	NO	YES
ATEX certification	NO	YES

\*The availability is subject to review and approval by Zenit Technical Department.  
The data provided are not binding. Zenit reserves the right to modify any product without notice.



### Data Booklet

The technical data and hydraulic performances of the main UNIQA models are provided in the relative **Data Booklet** available for download from the website.

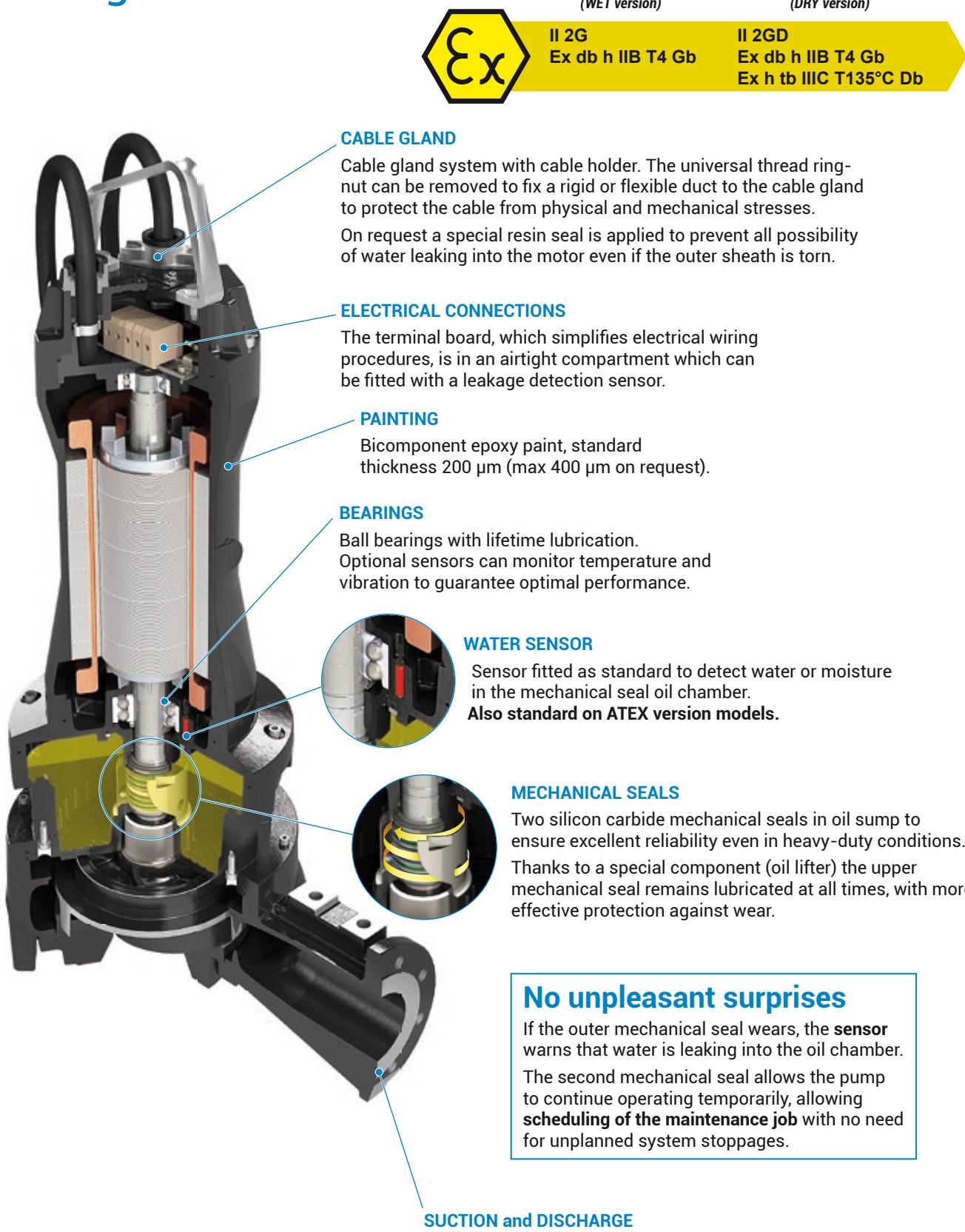
[www.zenit.com](http://www.zenit.com)



The **ZENO Pump Selector** application provides useful assistance during the electric pump selection and configuration process, and the product that meets the search parameters can be swiftly identified through selection by duty point or by choosing the type of hydraulics directly.



# Your guide to UNIQA



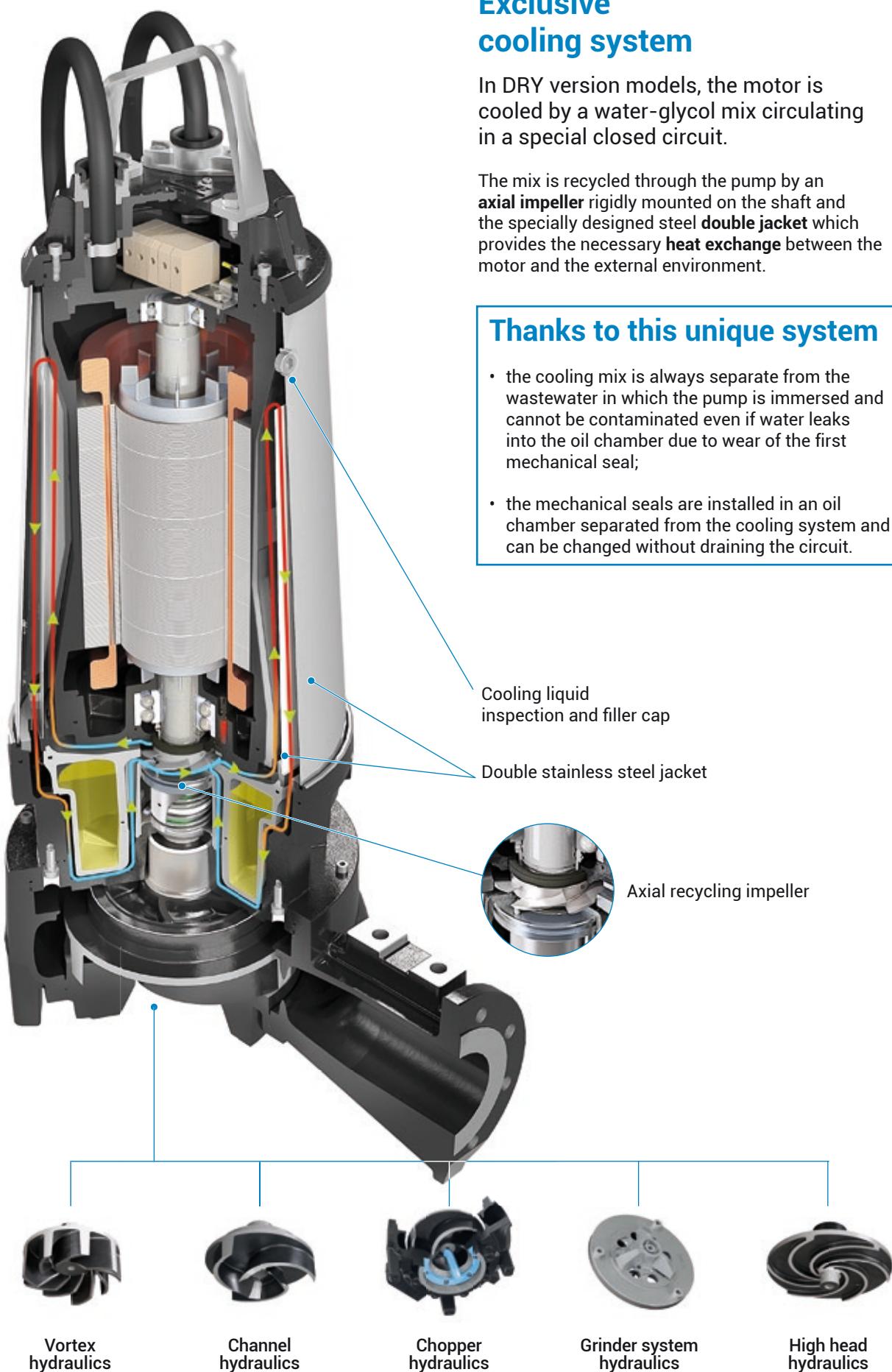
## Exclusive cooling system

In DRY version models, the motor is cooled by a water-glycol mix circulating in a special closed circuit.

The mix is recycled through the pump by an **axial impeller** rigidly mounted on the shaft and the specially designed steel **double jacket** which provides the necessary **heat exchange** between the motor and the external environment.

### Thanks to this unique system

- the cooling mix is always separate from the wastewater in which the pump is immersed and cannot be contaminated even if water leaks into the oil chamber due to wear of the first mechanical seal;
- the mechanical seals are installed in an oil chamber separated from the cooling system and can be changed without draining the circuit.



Vortex hydraulics

Channel hydraulics

Chopper hydraulics

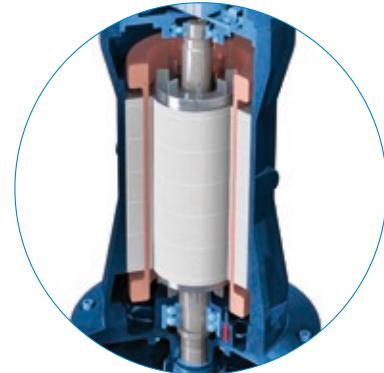
Grinder system hydraulics

High head hydraulics

## High efficiency motor

The heart of the **UNIQA** range lies in its high-efficiency electric motors, designed to deliver high performances and withstand continuous duty cycles.

- **PREMIUM IE3 efficiency**
- **NEMA Class A**
- **Class H insulation for all models in the range**



## Clogging-proof hydraulics

All hydraulic components are designed using latest-generation software for the highest efficiency and the **best performance** while still ensuring ample free passages.

All models with channel hydraulics feature an **axial adjustment system** allowing the impeller clearance to be restored, to maintain performance even further to normal wear and tear.

The **ACS (Anti-Clogging System)** consists of a spiral groove of suitable depth cut into the diffuser plate.

This prevents clogging of the impeller even with heavily soiled liquids, allows stringy items to be pulled out or unwound and renders the hydraulics clogging-proof.



## More reliability with new materials

The need for components with ever-superior mechanical properties has driven the development of **new materials** that enable the production of highly resistant components, suitable for use with very heavily soiled and abrasive liquids.

### MOLIB-TECH



This material, called **Molib-tech™**, is an alternative to the conventional ceramic coating process and **applies a layer of high-strength material to the iron**, to improve the product's **mechanical and performance characteristics**. Unlike a conventional ceramic coating, the **uniform layer** of material does not cause any change in clearance or loss of performance.

### HARD CAST IRON



Due to its complex chemical composition, Hard Cast Iron is stronger than commonly used grey cast iron and has a **hardness value between 450 and 500 HB**.

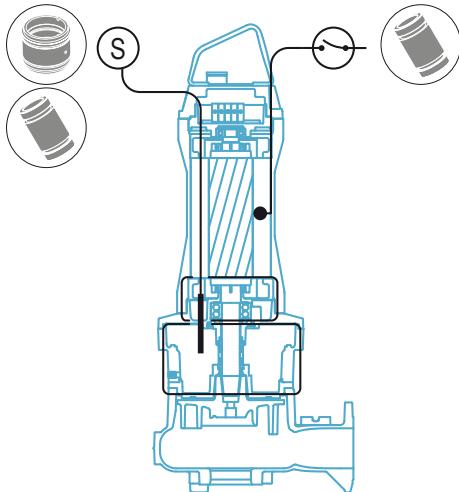
This conveys unique characteristics of **strength and toughness** to the Hard Cast Iron, making it the perfect material for making parts subjected to strong stresses.



# Monitoring

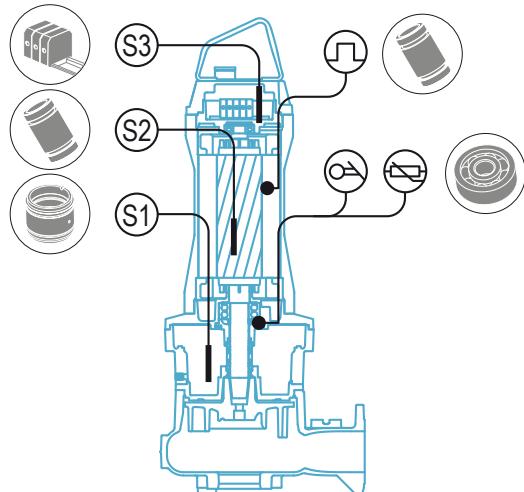
Every UNIQA model can be fitted with sensors for swift signalling of any anomaly, allowing quick action to protect the pump from potential damage.

The monitoring system also acquires data on the operation of the machines installed and helps in the targeted **planning of maintenance** to avoid sudden system shutdowns.



## STANDARD

- Bimetal thermal **sensors** (motor)
- Single-signal **double leakage detector** (**S**) to detect the infiltration into the oil chamber of the mechanical seals and/or into the motor.



## ON REQUEST

- PTC/PT100 **thermistors** (motor)
- **PT100 sensor** that signals bearings overheating
- **Vibration sensor** warning of any impeller imbalance due to damage or cavitation
- **Single probes** for the detection of water or humidity inside:  
**S1** oil chamber of the mechanical seals  
**S2** motor **S3** terminal board compartment

# Maintenance

The UNIQA range has been carefully, rationally designed to ensure **easy maintenance** and **quick replacement** of parts subject to wear and tear.

## CABLE

All electrical connections are easily acceptable inside the top cover. A terminal board simplifies disconnection of the cable in the event of replacement.

## MECHANICAL SEALS

Once the impeller has been removed, the oil chamber containing the mechanical seals is accessed by just removing the ring-nut that holds them in place.

## OIL

The oil in the mechanical seal chamber can easily be replaced thanks to caps accessible from the outside regardless of whether the pump is installed horizontal or vertical.

## BEARINGS

They have standard characteristics, for low-cost maintenance and trouble-free sourcing of replacement parts.

## COOLING LIQUID

The water-glycol mix that cools the motor is in a closed circuit and does not need changing even in case of prolonged use.



# Research and development

Zenit has a department where **innovative solutions** are developed by specialist engineers using CAD programs and three-dimensional fluid-dynamic simulation systems.

EVERY ZENIT PRODUCT IS  
THE OUTCOME OF A MODERN,  
FLEXIBLE ORGANISATION,  
PAINSTAKING DESIGN  
AND METICULOUS ASSEMBLY.

Devices' hydraulic behaviour can be predicted and their criticalities analysed in the design phase, even before construction of the prototype, cutting costs and shortening times to market.

The **R&D department** also has access to a new testing laboratory, featuring a 9 metre square tank 10 metres deep able to contain 750 m<sup>3</sup> of water, enabling technical trials on any product.



# After-Sales Service

**Customer orientation** means not just quality but also continual assistance to our customers throughout all phases of the sales process, to guarantee total satisfaction and build a solid partnership far stronger than the usual business relationship.

Zenit is organised to deliver:



## PRE-SALES SERVICE

To guide engineers and designers in the choice of the best solutions for their systems, in terms of efficiency as well as cost.



## CONSULTING

To provide technical staff and construction site managers with the right support during installation of machines, through detailed documentation and site visits.



## AFTER-SALES SERVICE

To support maintenance and repair engineers with an efficient parts distribution service and a full network of Authorised Service Centres.

# There's a solution



WE DELIVER  
**WASTEWATER  
TREATMENT  
SOLUTIONS  
WORLDWIDE**



for every application 



EVERY UNIQA MODEL  
IS OPTIMISED  
FOR ITS INTENDED USE



# Applications

## Civil lifting



### Application

The collection and disposal of **urban wastewater** are of primary importance to safeguard health requirements. These applications require plants designed to serve a large number of users, often in complex, heavy-duty situations.

### Characteristics

Soiled wastewaters with solids

### Solution

ZUG V, ZUG OC



## Lifting sewage



### Application

**Lifting sewage** is a complex problem that demands reliable products, due to the solids present and the high number of starts per hour generally required.

### Characteristics

Unstrained wastewater with large solids

### Solution

ZUG CP, ZUG GR



## Draining



### Application

Rainwater and **groundwater** needs to be removed quickly to prevent damage to the community and public and private property. This has increased the demand for efficient solutions capable of transferring wastewater and rainwater containing not only solids but also pollutants and abrasive substances.

### Characteristics

Wastewater with solids and dirt from first rainfall and yard sluicing tanks.

### Solution

ZUG V, ZUG OC with large free passage



## Industry



### Application

**Industrial processes** require reliable, efficient pumping systems and equipment to guarantee high performance and prevent unplanned stoppages. Systems of this kind may involve high heads, explosive liquids or environments contaminated with chemicals and corrosive substances, brine or process waters and high temperatures.

### Characteristics

Sewage and process water

### Solution

ZUG OC with Molib-tech™, stainless steel or bronze impeller with ATEX certification if required



## Agriculture



### Application

**Agricultural wastewater lifting** is one of the toughest challenges, due to the complexity of the operating contexts. The liquids for transfer are often heavily soiled and dense, containing filaments which require chopping before discharge into the main drain leading to the sewer.

### Characteristics

Soiled wastewater with solids and fibres

### Solution

ZUG CP, ZUG V



## Water features and irrigation



### Application

**Irrigation and theme park water pumping** can also pose serious difficulties, due to the high pressure required and the potential presence of sand and suspended particles. Motors operating at high rpm with long duty cycles and particularly hard-wearing materials are needed.

### Characteristics

Clear or slightly soiled wastewaters

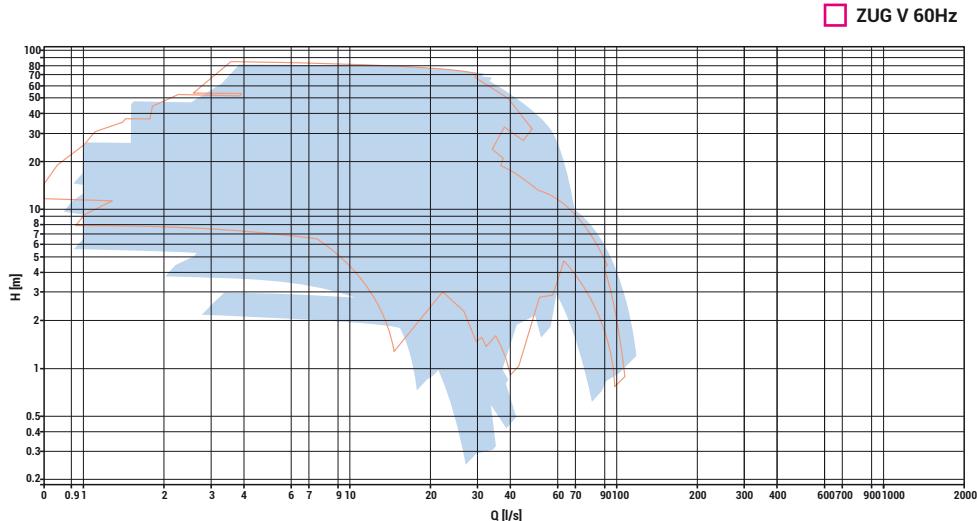
### Solution

ZUG HP



# ZUG V

## Operating ranges



□ ZUG V 60Hz



## Range characteristics

	50Hz	60Hz
Power	3 ÷ 45 kW	7.5 ÷ 37 kW
Poles	2 / 4	2 / 4
Discharge	DN65 ÷ 150	DN65 ÷ 150
Free passage	max 150 mm	max 125 mm
Max flow rate	107.9 l/s	89.3 l/s
Max head	79.2 m	81.6 m

### Hydraulics

- Cast iron vortex impeller
- Full free passage

### Suitable for

- Biological liquids and wastewater
- Suitable for civil pumping stations and lifting wastewaters in livestock farms and industrial plants

## Need

- Lifting of water from first rainfall tanks

## Criticalities

- Wastewater containing dirt, solids and pollutants.
- Long periods out of use alternating with frequent work cycles

## Zenit solution

### UNIQA with vortex impeller (ZUG V):

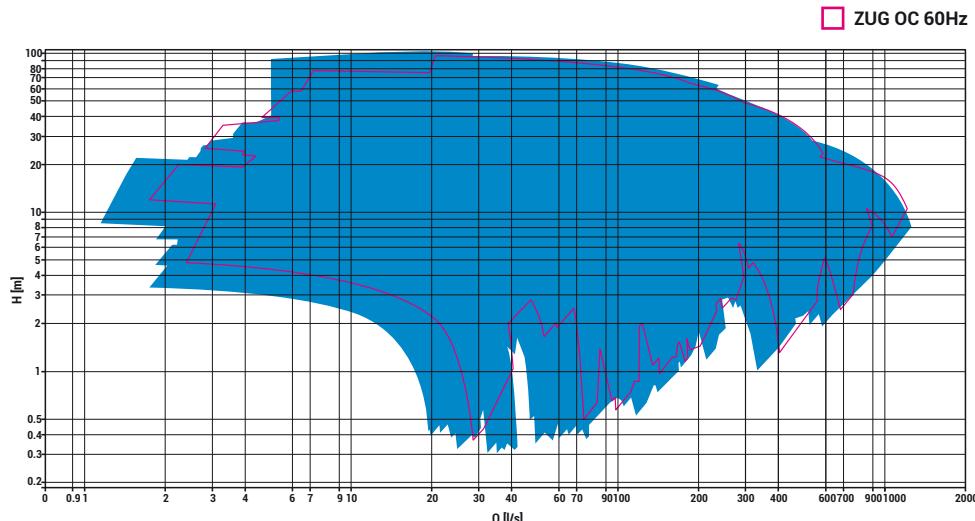
- full free passage preventing fouling of the impeller, ensuring trouble-free operation
- high-efficiency class IE3 motors ensuring low power drawdown to keep operating costs down even with prolonged operations.

Lifting station pumping rainwater from collection tanks (Italy)  
Four ZUG V 100B 5.5/4 AW pumps



# ZUG OC

## Operating ranges



## Range characteristics

	50Hz	60Hz
Power	1.1 ÷ 250 kW	2.2 ÷ 200 kW
Poles	2 / 4 / 6 / 8	2 / 4 / 6
Discharge	DN65 ÷ 500	DN65 ÷ 500
Free passage	max 160 x 110 mm	max 160 x 110 mm
Max flow rate	1240 l/s	1186 l/s
Max head	100.3 m	92.4 m

### Hydraulics

- Channel impeller in cast iron
- Large free passage

### Suitable for

- Liquids containing suspended solids
- Suitable for sewage and drainage systems and first rainfall tanks



### Need

- Lifting of soiled wastewater with high flows

### Criticalities

- Soiled, dense liquids with traces of potentially explosive substances

### Zenit solution

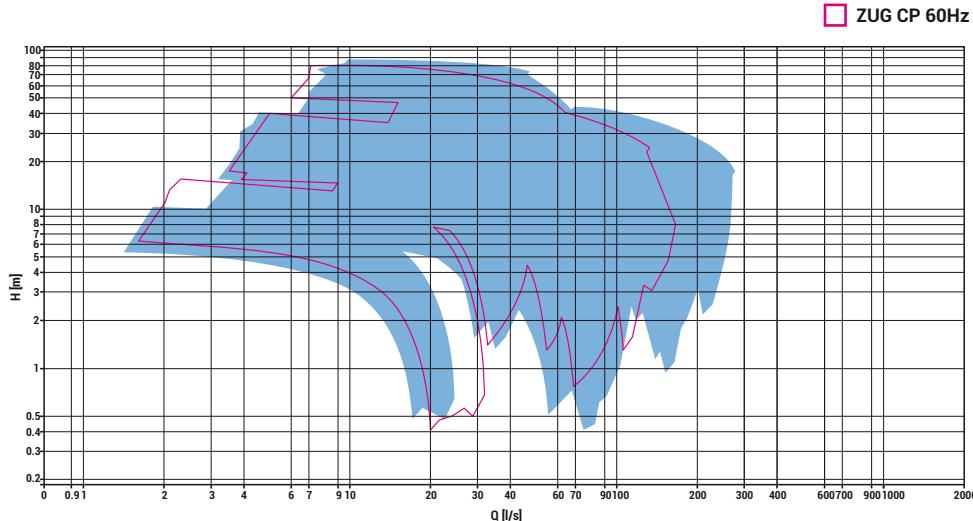
#### UNIQA with channel impeller (ZUG OC)

- high hydraulic efficiency
- version with cooling jacket to use with S1 duty mode in dry chamber
- use with flushing valve to keep the wastewater in motion and reduce collection tank cleaning requirements

Sewage pumping system (Thailand)  
Twelve ZUG OC 300G 315/4 AD pumps

# ZUG CP

## Operating ranges



□ ZUG CP 60Hz



## Range characteristics

	50Hz	60Hz
Power	1.5 ÷ 75 kW	3 ÷ 45 kW
Poles	2 / 4 / 6	2 / 4 / 6
Discharge	DN80 ÷ 200	DN80 ÷ 150
Free passage	max 80mm	max 80mm
Max flow rate	281.6 l/s	129.5 l/s
Max head	82.7 m	76.1 m

### Hydraulics

- Chopper impeller in **hard cast iron** as standard
- Chopper system able to cut particles of any shape of proportion

**Efficiency of hydraulics only 3/5% less than that of a normal channel impeller**

### Suitable for

- Liquids containing solid parts and fibres
- Suitable for sewage, lifting of not strained black water

### Need

- Lifting of unstrained sewage sludge

### Criticalities

- Presence of solids of various types and sizes

### Zenit solution

UNIQA with chopper impeller (ZUG CP):

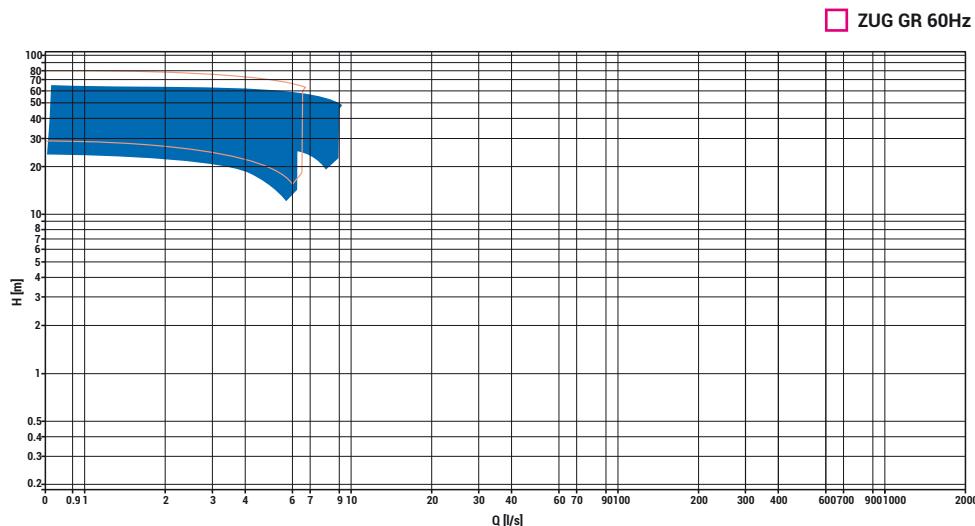
- impeller with chopper system
- high flow to ensure rapid emptying and prevent sedimentation

Pumping station for heavily soiled sewage (Italy)  
Four ZUG CP 250B 45/6 AW pumps



# ZUG GR

## Operating ranges



## Range characteristics

	50Hz	60Hz
Power	7.5 ÷ 11 kW	11 kW
Poles	2	2
Discharge	DN50-G2"	DN50-G2"
Free passage	-	-
Max flow rate	9.0 l/s	6.4 l/s
Max head	63.5 m	78 m

### Hydraulics

- Cast iron multi-channel open impeller
- Grinding system with rotary knife

### Suitable for

- Soiled liquids containing fibres and filaments
- Suitable for professional and heavy-duty applications



### Need

- Pumping of soiled wastewater containing solids which can be broken down

### Criticalities

- Presence of organic waste and processing residues

### Zenit solution

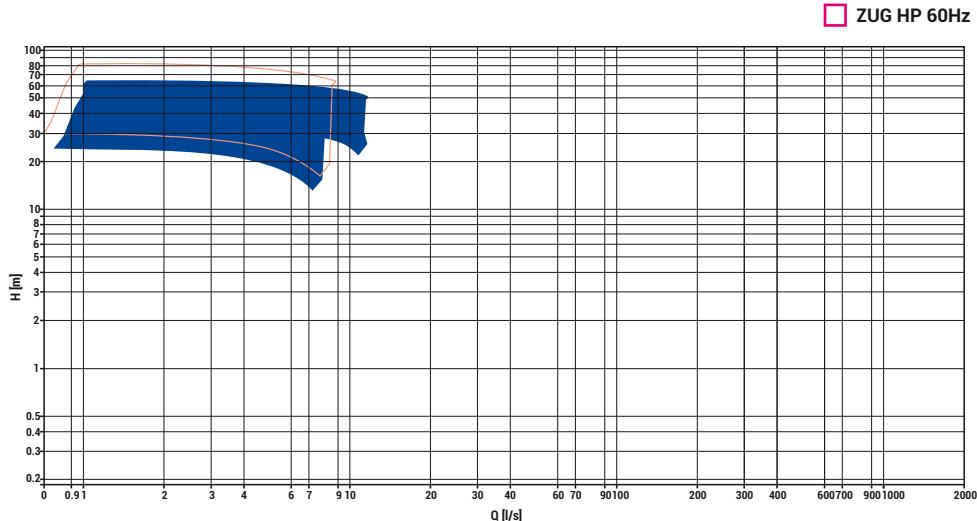
#### UNIQA grinder (ZUG GR)

- rotary triangular steel knife able to grind up solids and fibres
- motors in efficiency class IE3 with low consumption, suitable for prolonged operation and frequent starting

Lifting in industrial wastewater treatment plant (China)  
Three ZUG GR 050A 7.5/2 AW pumps

# ZUG HP

## Operating ranges



□ ZUG HP 60Hz



## Range characteristics

	50Hz	60Hz
Power	7.5 ÷ 15 kW	11 kW
Poles	2	2
Discharge	DN50 ÷ G2"	DN50-G2"
Free passage	max 7.5 mm	max 7.5 mm
Max flow rate	11.7 l/s	6.9 l/s
Max head	64.5 m	79.2 m

### Hydraulics

- Cast iron multi-channel open impeller
- High manometric head

### Suitable for

- Clean, rain and seepage water
- Suitable for applications in agriculture, irrigation and fish farming

### Need

- Irrigation

### Criticalities

- High pressures

### Zenit solution

UNIQA with high head impeller (ZUG HP)

- high hydraulic performances
- low energy consumption

Pumping system for treated water for use in irrigation (Ireland)  
Two ZUG HP 050A 9/2 AW pumps





# The UNIQA World

**UNIQA** is much more than a range of submersible electric pumps **UNIQA** is a corporate philosophy. It is a world where efficiency and reliability, style and performance meet.

So **Zenit** has also applied the core principles of the **UNIQA** project to complementary products, with the same efficiency and reliability.



## Mixers

New range of cast iron **mixers** with self-cleaning propellers from 200 to 650 mm in diameter.

High efficiency motor

- with direct transmission from 0.75 to 4.5 kW with 4, 6 or 8 poles
- with reduction gearbox from 3.0 to 7.5 kW, with 4, 6 poles



## JetOXY aerators

**JetOXY** submerged aerators ensure an efficient combined mixing and aeration action and they are especially suitable for homogenization and first rainfall storage tanks.

They are made by connecting UNIQA submersible pumps with power levels up to 30 kW to channel-type hydraulic units with large free passage combined with OXY series ejector devices.

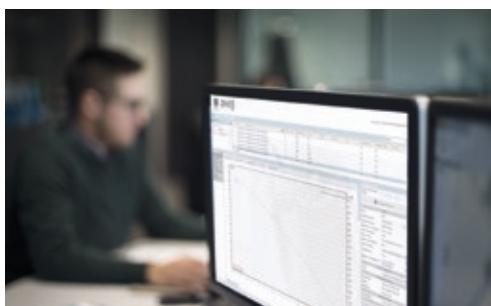
OXY 80 and 150 units have a polyurethane (Vulkollan) diaphragm, easily replaceable without dismantling the pump from the ejector.



# ZENO Navigator Suite: one-click access to the right solution for you

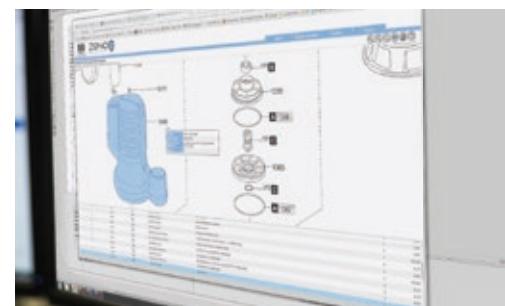
**The Zenit online and mobile service platform for managing the before- and after-sales process.**

Designed to meet the needs of sector professionals, whether you are an engineering firm, a plant operator or an installer, the ZENO portal is the most effective tool for managing your business. The **ZENO Pump Selector** application provides useful assistance during the electric pump selection and configuration process, and the product that meets the search parameters can be swiftly identified through selection by duty point or by choosing the type of hydraulics directly.



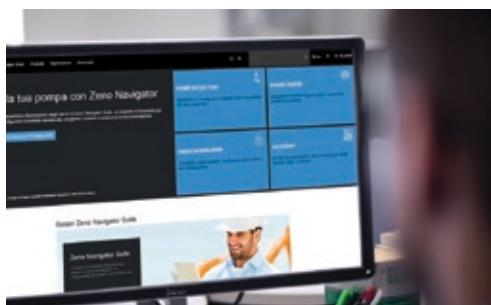
## PUMP SELECTOR

The solution that provides invaluable assistance for the entire Zenit electric pump selection and configuration process, right through to generation of the final quotation.



## SPARE PARTS

A quick, user-friendly tool enabling you to easily select the spare part you require, add it to your cart and send off your order automatically, with just a few clicks.



## DOWNLOAD

You have access to a library of Zenit and industry technical and commercial documentation.



## ACADEMY

The Academy selection offers you all information required for knowledge of and training in Zenit products and services.



Mobile, ZenoApp on smartphone and tablet, available for Apple and Android.

[www.zenit.com](http://www.zenit.com)



# Zenit Group

Today the Zenit Group ranks among the top national and international names in the design and manufacture of submersible electric pumps for domestic, civil and industrial use, and water treatment systems. With the know-how and experience acquired over the years, Zenit offers the market a comprehensive range of products designed to meet the most demanding needs.

## Our organisation

Zenit is a modern industrial organisation with a workforce of over 250 and 4 locations worldwide, that manages its markets directly and with success, thanks to full territorial coverage. This international expansion is driven by our desire to serve our customers better with closer proximity.

Each Zenit group company has its own organisation, but they all operate in pursuit of a single mutual objective. Our origin as a family business has enabled us to stay streamlined and flexible, quick to respond with effective solutions.

WE STRIVE TO BE A  
VALUABLE PARTNER YOU  
CAN TRUST IN YOUR SEARCH  
FOR WATER TREATMENT  
SOLUTIONS AND SERVICES.



Modena  
Italy



Hautcharage  
Luxembourg



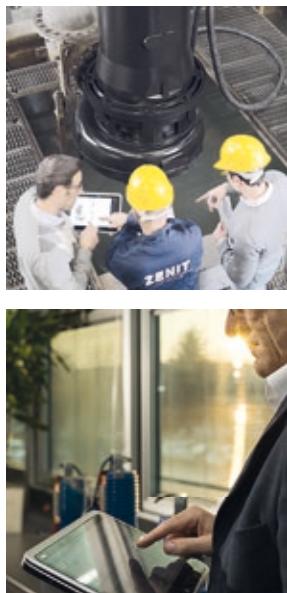
Chengdu  
China



Suzhou  
China



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